OMATERIAL SAFETY DATA SHEET May be used to comply with OSHA's Hazard Communication Standard, 29CFR 1910.2100.

U.S. DEPARTMENT OF LABORD Occupational Safety and Health Administration(Non-Mandatory Form)

011-FLAME CUTTING CLEANER

OKCI, INC. □3401 RENO AVENUE □CHARLOTTE, N.C. 28216 CHEMTREC (24-HOUR) 800-424-9300□ INFORMATION 704-372-84350 DATE PREPARED: AUGUST 1 , 2014 [

□SECTION II-HAZARDOUS INGREDIENTS/IDENTITY INFORMATION□

%(optional)□ OSHA PEL ACGIH TLV Hazardous components CAS#

*ISOPROPYL ALCOHOL	67-63-0	400 ppm	400 ppm	< 20%0
PROPANE	74-98-6	1000 ppm	NOT EST.	0
BUTANE	106-97-8	NOT EST.	800 ppm	0
*2-BUTOXYETHANOL	111-76-2	50 ppm	25 ppm(SKI	N) <5%0
*AMMONIA	7664-41-7	50 ppm	25 ppm	<1%0

□*SEE ATTACHED FOR SARA TITLE III NOTIFICATION AND ADDITIONAL□ □HEALTH DATA.□

☐ SECTION III-PHYSICAL/CHEMICAL CHARACTERISTICS☐

Boiling Point: NOT EST. Vapor Pressure: (mm HG): 46 Specific Gravity(H2O=1):0.98-1.0 □ Melting Point: SLOWER Evaporation Rate: (Butyl Acetate=1)

Vapor Density: N/A

Solubility in Water: Infinite. \Box Apperance and Odor: Clear, blue-colored liquid; pleasant odor \Box

☐ SECTION IV-FIRE AND EXPLOSION HAZARD DATA□

Flash Point (Method Used) NON-FLAMMABLE

Flammable Limits NOT EST.

UELO LET N/A N/A🗆

Extinguishing Media: Carbon dioxide, dry chemical or foam.

Special Firefigting Procedures: Pressure-demand, self-contained protection should be provided for protection. Storage containers exposed to fire should be kept[]

cool with water. 0

Unusual Fire and Explosion Hazards: Contents under pressure. Do not expose to temperatures exceeding 120F as the containers may vent, rupture or burst.

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APPROVED MATERIAL

□011-FLAME CUTTING CLEANER

□SECTION V-REACTIVITY DATA□

Stability:

Unstable

Conditions to Avoid□

Stable X

Open flame.

Incompatibility(Materials to Avoid)□

Strong oxidizers.

Hazardous Decomposition or Byproducts: \Box CO, CO2 \Box

Hazardous

May Occur:

Condition to Avoid

None□

Polymerization

Will Not Occur:X

USECTION VI-HEALTH HAZARD DATAD

Routes of Entry: Inhalation: Yes Skin: No Ingestion: No []

Health Hazards (Acute and Chronic)

May cause irritation in eyes.

Exposure of skin and eyes may produce irritation. Product \Box is moderately alkaline. \Box

Carcinogenicity: Not currently on any lists.(IARC,NTP,OSHA)□

Signs and Symptons of Exposure:

High concentrations may cause nasal and respiratory irritation

Medical Conditions []

Generally Aggravated by Exposure: None \Box

Emergency First Aid Procedures: Eyes-flush with water for \Box 15 minutes.Skin-wash area with soap & water. \Box

□SECTION VII-PRECAUTIONS FOR SAFE HANDLING AND USE□

Steps to Be Taken in Case Material Is Release or Spilled For minor spills, wash away with water to sewer. For major spills, absorb in suitable absorbent and shovel into suitable waste container.

Waste Disposal Method:

Dilute with water and dispose through sewer by first

neutralizing with mild acetic acid. This product □

contains no toxic chemicals and can be disposed.□

Precautions to Be Taken in Handling and Storage:□
Contents are pressurized. Do not leave exposed to temperatures□
greater than 120 F. Keep out of reach of children.□

Other Precautions:

Keep container closed when not in use. Remove spills

promptly as they make floors slippery.

DSECTION VIII-CONTROL MEASURES

Respiratory Protection(specify Type)□
Not normally required when work area is ventilated.□

Ventilation: Local Exhaust-Adequate

Special-N/AD

Mechanical (General) -N/A

Other-N/AD

Protective Gloves-None required.

Eye Protection-Face shield and goggles should be worn. \Box Other Protective Clothing or Equipment: N/A \Box

Work/Hygienic Practices: Wash hands after use.□

□SARA TITLE III NOTIFICATION/INFORMATION□

□ *All chemical compounds marked with an asterisk(*) are toxic□
Ochemicals subject to the reporting requirements of Section 3130
□of Title III of the Super Fund Amendments and Reauthorization□
□Act(SARA) of 1986 and 40 CFR Part 372. You must notify each□
Operson to whom this mixture or trade name product is sold.
This statement must remain a part of this Material Safety Data
Sheet. This statement must not be detached. Any copy or
redistribution of this Material Safety Data Sheet shall
gredistribution of this Material Safety Data Sheet Shares of include this statement.

VOC CONTENT: 7.3% / 0.59 LBS. GALLON/70 GRAMS/LITER

□NEW JERSEY RIGHT TO KNOW INFORMATION□

□(5 MOST PREDOMINANT INGREDIENTS/HAZARDOUS & NON-HAZARDOUS)□

□ISOPROPYL ALCOHOL

□2-BUTOXYETHANOL

□PROPANE

□BUTANE

□BUTANE

□AMMONIA

CAS# 106-97-8□

CAS# 7664-41-7□

□HAZARDOUS MATERIALS IDENTIFICATION SYSTEM HAZARD RATING□
□HEALTH-2
□FLAMMABILITY-1
□REACTIVITY-1
□ 1-SLIGHT HAZARD□
□ 0-MINIMAL HAZARD□
□ 0-MINIMAL HAZARD□

□NATIONAL FIRE PROTECTION ASSOCIATION
□HEALTH-2
□FLAMMABILITY-1
□REACTIVITY-1
□OTHER-NONE

4-SEVERE HAZARDO
3-SERIOUS HAZARDO
2-MODERATE HAZARDO
1-SLIGHT HAZARDO
0-MINIMAL HAZARDO